

ROCKY HILL, CONNECTICUT 06067
 EMERGENCY PHONE: (860) 571-5100

MATERIAL SAFETY DATA SHEET

Hysol E-20HP Epoxy Adhesive Resin Off-White
 29314 RESIN

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Hysol E-20HP Epoxy Adhesive Resin Off-White
 Item No.: 29314 RESIN Part of Kit: 29314
 Product Type: Epoxy Resin

2. COMPOSITION, INFORMATION ON INGREDIENTS

Ingredients	CAS No.	%
Epoxy resin	Proprietary	70-90
Additive	Proprietary	10-30

The following numbers have been used to register components of this product as trade secrets for the State of New Jersey:

- NJ TSRN 06-070-1067-5037P
- NJ TSRN 06-070-1067-5040P

Ingredients which have exposure limits

Exposure Limits (TWA) Ingredients	ACGIH (TLV)	OSHA (PEL)	OTHER
Exposure Limits (STEL) Ingredients	ACGIH (TLV)	OSHA (PEL)	

3. HAZARDS IDENTIFICATION

Toxicity: Skin and eye irritant. May cause allergic skin reaction.
 Primary Routes of Entry: Skin or eye contact.
 Signs and Symptoms of Exposure: Prolonged or repeated contact may cause allergic skin reaction. Direct contact can cause moderate skin and eye irritation.
 Existing Conditions Aggravated by Exposure: Preexisting skin disorders; allergies.

Ingredients	Literature Referenced Target Organ and Other Health Effects	Carcinogen		
		NTP	IARC	OSHA
Epoxy resin	ALG IRR	NO	NO	NO
Additive	NTO	NO	NO	NO

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3. HAZARDS IDENTIFICATION

(continued)

Abbreviations

ALG Allergen IRR Irritant
NTO No Target Organs

4. FIRST AID MEASURES

Ingestion: Do not induce vomiting. Keep individual calm.
Obtain medical attention.

Inhalation: Remove to fresh air. If symptoms persist, obtain
medical attention.

Skin Contact: Remove contaminated clothing, wash immediately
with soap and water. Wash contaminated clothing
thoroughly before reuse. If irritation persists,
obtain medical attention.

Eye Contact: Flush thoroughly with water. If irritation
persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: More than 200°F Method: Setaflash
Recommended

Extinguishing Agents: Water fog, carbon dioxide, foam, or dry chemical.

Special Firefighting
Procedures: Not available

Hazardous Products formed
by Fire or Thermal Decomp Oxides of carbon, aldehydes, acids, and other
organic substances.

Unusual Fire or
Explosion Hazards: May decompose above 300°F; may polymerize above
500°F, in which case closed containers may
rupture or explode. Fumes and vapor from
thermal and chemical decompositions vary in
composition and toxicity. Do not breath fumes.

Explosive Limits:
(% by volume in air)Lower Not available
(% by volume in air)Upper Not available

6. ACCIDENTAL RELEASE MEASURES

Steps to be taken in case
of spill or leak: Avoid skin contact. Scrape up as much as possible.
Clean residues with solvent or soap and water.

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7. HANDLING AND STORAGE

Safe Storage: Store in a cool, dry place. Keep away from sources of ignition above 300 F°.
(Contact Loctite Customer Service 1-800-243-4874 for shelf life information)
Handling: Avoid skin or eye contact.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

Eyes: Chemical splash goggles or safety glasses with side shields.
Skin: Chemical impermeable gloves.
Ventilation: Normal mechanical ventilation is usually adequate.
Respiratory: Use a NIOSH approved respirator as required to prevent overexposure.

See Section 2 for Exposure Limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Pale yellow liquid
Odor: Faint epoxy
Boiling Point: More than 500°F
pH: Does not apply
Solubility in Water: Negligible
Specific Gravity: 1.17
Volatile Organic Compound (EPA Method 24) 0.67 %; 7.84 grams/liter (3.61% tested as mixed with hardener)
Vapor Pressure: 0.03 @ 77°F
Vapor Density: Not available
Evaporation Rate (Ether = 1) Not available

10. STABILITY AND REACTIVITY

Stability: Stable
Hazardous Polymerization: Reaction with some curing agents may produce exothermic reactions which in large masses could cause runaway polymerization.
Incompatibility: Strong oxidizing agents, strong acids, and strong bases; primary and secondary aliphatic amines.
Conditions to Avoid: Keep away from sources of heat above 300°F.
Hazardous Decomposition Products (non-thermal): None

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11. TOXICOLOGICAL INFORMATION

See Section 3.

12. ECOLOGICAL INFORMATION

No data available

13. DISPOSAL CONSIDERATIONS

Recommended methods of disposal: Incinerate following EPA and local regulations.
EPA Hazardous Waste Number: NH - Not a RCRA Hazardous Material for Disposal

14. TRANSPORTATION INFORMATION

DOT (49 CFR 172)

Domestic Ground Transport

Proper Shipping Name: Unrestricted
Hazard Class or Division: Unrestricted
Identification Number: None
Marine Pollutant: None

IATA

Proper Shipping Name: Unrestricted
Class or Division: Unrestricted
UN or ID Number: None

15. REGULATORY INFORMATION

CA Proposition 65: Warning: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

16. OTHER INFORMATION

Estimated NFPA(R) Code:

Health Hazard: 2
Fire Hazard: 1
Reactivity Hazard: 1
Specific Hazard: Does not apply

Estimated HMIS(R) Code:

Health Hazard: 2
Flammability Hazard: 1
Reactivity Hazards: 1
Personal Protection: See Section 8.

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16. OTHER INFORMATION

(continued)

NFPA is a registered trademark of the National Fire Protection Assn.
HMIS is a registered trademark of the National Paint and Coatings Assn.

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Revision Date: January 09, 2001 Revision: 0004

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Hysol E-20HP Epoxy Adhesive Hardener Off-White
29314 HARDENER

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Hysol E-20HP Epoxy Adhesive Hardener Off-White
Item No.: 29314 HARDENER Part of Kit: 29314
Product Type: Epoxy Hardener

2. COMPOSITION, INFORMATION ON INGREDIENTS

Ingredients	CAS No.	%
Substituted polyamine	Proprietary	30-60
Substituted polyamine	Proprietary	30-60
Additive	Proprietary	5-10
Substituted aminophenol	Proprietary	1-5
Diethyleneglycol monoethyl ether*	111-90-0	1-5
Glycerine	56-81-5	1-5
Modified silicon dioxide	68611-44-9	1-5

* This component is listed as a SARA Section 313 Toxic Chemical.

The following numbers have been used to register components of this product as trade secrets for the State of New Jersey:

NJ TSRN 06-070-1067-5054P
NJ TSRN 06-070-1067-5055P
NJ TSRN 06-070-1067-5052P
NJ TSRN 06-070-1067-5056P

Ingredients which have exposure limits

Exposure Limits (TWA) Ingredients	ACGIH (TLV)	OSHA (PEL)	OTHER
Glycerine	10mg/m3 TWA mist	10mg/m3mistdust 5mg/m3mist resp	None
Modified silicon dioxide	10mg/m3 (Inhal) 3mg/m3 (Resp)	20 mppcf	6 mg/m3

Exposure Limits (STEL) Ingredients	ACGIH (TLV)	OSHA (PEL)
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3. HAZARDS IDENTIFICATION

Toxicity: Severe eye and skin irritant. May cause burns of the eyes and skin. May cause severe respiratory tract irritation. Ingestion may result in severe gastric disturbances. Inhalation overexposure may cause central nervous

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 Item No.: 29314 HARDENER

3. HAZARDS IDENTIFICATION

(continued)

Primary Routes of Entry: system depression.
 Eyes, skin, ingestion, inhalation.
 Signs and Symptoms of Exposure: Eye and skin irritation. Respiratory tract irritation. Inhalation of vapors may cause headache, dizziness, drowsiness and incoordination.
 Existing Conditions Aggravated by Exposure: None known

Ingredients	Literature Referenced Target Organ and Other Health Effects	Carcinogen		
		NTP	IARC	OSHA
Substituted polyamine	NTO	NO	NO	NO
Substituted polyamine Additive	No Data	NO	NO	NO
Substituted aminophenol	No Data	NO	NO	NO
Diethyleneglycol monoethyl ether	BLO CNS IRR KID	NO	NO	NO
Glycerine	BLO IRR KID NUI	NO	NO	NO
Modified silicon dioxide	NTO	NO	NO	NO

Abbreviations

BLO Blood
 IRR Irritant
 NTO No Target Organs
 CNS Central nervous system
 KID Kidney
 NUI Nuisance dust

4. FIRST AID MEASURES

Ingestion: Do not induce vomiting. Keep individual calm. Obtain medical attention.
 Inhalation: Remove to fresh air. If symptoms persist, seek medical attention.
 Skin Contact: Flush with water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Obtain medical attention.
 Eye Contact: Flush eyes with plenty of water for at least 15 minutes. Obtain medical attention.

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5. FIRE FIGHTING MEASURES

Flash Point: More than 200°F Method: Setaflash
Recommended
Extinguishing Agents: Water fog, carbon dioxide, foam, dry chemical
Special Firefighting
Procedures: Not available
Hazardous Products formed
by Fire or Thermal Decomp Oxides of carbon, oxides of nitrogen, hydrogen
fluoride, ammonia, irritating vapors.
Unusual Fire or
Explosion Hazards: None
Explosive Limits:
(% by volume in air)Lower Not available
(% by volume in air)Upper Not available

6. ACCIDENTAL RELEASE MEASURES

Steps to be taken in case
of spill or leak: Remove sources of ignition. Maintain adequate
ventilation. Wear butyl rubber protective
clothing. Avoid skin contact. Scrape up as much as
possible. Store in a closed container until
disposal. Clean residue with soap and water.

7. HANDLING AND STORAGE

Safe Storage: Store in a cool, dry place in closed containers.
Keep away from ignition sources and high
temperatures.
(Contact Loctite Customer Service 1-800-243-4874 for shelf life information)
Handling: Avoid skin or eye contact. Avoid breathing vapors.
Do not use near sources of ignition.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

Eyes: Safety glasses or goggles.
Skin: Butyl rubber gloves.
Ventilation: General and local exhaust ventilation.
Respiratory: Not required under normal conditions when
workplace is properly ventilated.

See Section 2 for Exposure Limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Yellow liquid.
Odor: Mild
Boiling Point: Not determined

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9. PHYSICAL AND CHEMICAL PROPERTIES

(continued)

pH: Does not apply
Solubility in Water: Partial
Specific Gravity 1.15
Volatile Organic Compound
(EPA Method 24) 4.87%; 55.95 grams/liter
(3.16% tested as mixed with resin)
Vapor Pressure: Not available
Vapor Density: Not available
Evaporation Rate
(Ether = 1) Not available

10. STABILITY AND REACTIVITY

Stability: Stable
Hazardous Polymerization: Will not occur
Incompatibility: Oxidizers, mineral acids.
Conditions to Avoid: Not available
Hazardous Decomposition
Products (non-thermal): None

11. TOXICOLOGICAL INFORMATION

See Section 3.

12. ECOLOGICAL INFORMATION

No data available

13. DISPOSAL CONSIDERATIONS

Recommended methods of
disposal: Incinerate following EPA and local regulations.
EPA Hazardous Waste
Number NH - Not a RCRA Hazardous Material for Disposal

14. TRANSPORTATION INFORMATION

DOT (49 CFR 172)

Domestic Ground Transport

Proper Shipping Name: Consumer Commodity (Not more than one liter);
Amines, liquid corrosive, n.o.s. (contains
substituted polyamine) (More than one liter)
Hazard Class or
Division: ORM-D (Not more than one liter);
Class 8, Packing Group II (More than one liter)
Identification Number: None (Not more than one liter);
UN 2735 (More than one liter)
Marine Pollutant: None

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Product Name: Hysol E-20HP Epoxy Adhesive Hardener Off-White
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14. TRANSPORTATION INFORMATION

(continued)

IATA

Proper Shipping Name: Amine, liquid, corrosive, n.o.s. (contains substituted polyamine)
Class or Division: Class 8, Packing Group II
UN or ID Number: UN 2735

15. REGULATORY INFORMATION

CA Proposition 65: WARNING: This product contains chemicals known to the State of California to cause cancer.

16. OTHER INFORMATION

Estimated NFPA(R) Code:
Health Hazard: 2
Fire Hazard: 1
Reactivity Hazard: 0
Specific Hazard: Does not apply

Estimated HMIS(R) Code:
Health Hazard: 2*
Flammability Hazard: 1
Reactivity Hazards: 0
Personal Protection: See Section 8.

NFPA is a registered trademark of the National Fire Protection Assn.
HMIS is a registered trademark of the National Paint and Coatings Assn.

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Revision Date: January 09, 2001 Revision: 0006